




High Accuracy Model

3DAOI

AUTOMATED OPTICAL INSPECTION

TR7700Q SII SERIES

-  Industry-Leading Inspection Speed up to 57 cm²/sec
-  Ease of Programming with TRI's Smart Library
-  Multiple 3D Technologies: Zero-escapes Inspection

1 μm
DFF High Resolution*
Inspection

3D
3D Height Range
up to 40 mm

Real Time SPC Trends



*Optional feature.

TR7700Q SII SEF



High Accuracy 3D AOI Solution

The TR7700Q SII is powered by TRI's Smart Library with auto-learning functionalities, flexible inspection algorithms, and metrology capabilities for exact measurements and data exchange for Smart Factory applications. The TR7700Q SII has a Higher Accuracy, and improved Gauge R&R with Stop-and-Go Imaging Technology.



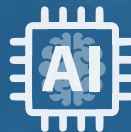
57 cm²/s
High Speed Inspection

Smart Programming

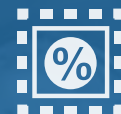
Realize seamless programming and improve your production efficiency with TRI's Smart Library. The Smart Test and Inspection Library promotes ease of programming and maintenance to achieve precise and accurate inspection results.



Scan Board



Setup Inspection



Inspect Board

Smart Inspection

Achieve True 3D Profile Measurement Using Multiphase lighting, Blue Angled Laser and 3D Depth from Focus (DFF) Technology. Powered by IPC-610 compliant algorithms, the 3D AOI system is able to inspect the most intricate solder joint defects, including THT components. Interactive 3D models help operators quickly review found defects, such as lifted BGA components, IC leads, connectors, switches and other mounted devices for enhanced post-reflow inspection.



True 3D Inspection



Accurate 3D Height



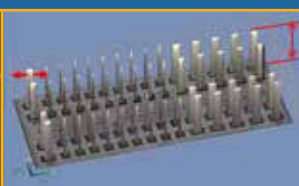
Highly Reflective Surface



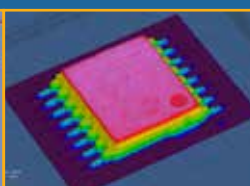
Shadow-free Inspection



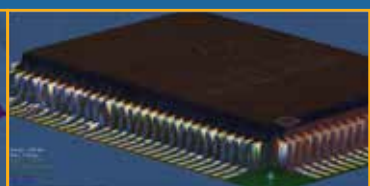
Solder Joint Defects



3D Pin Height Inspection



3D Polarity Check



Lifted Lead Profile

Foreign Material Inspection

Reduce false calls and perform no escape inspections with the foreign inspection functionality. The 3D AOI solution will identify the extra components, solder balls, fibers, and any other foreign object, thus eliminating these defects.



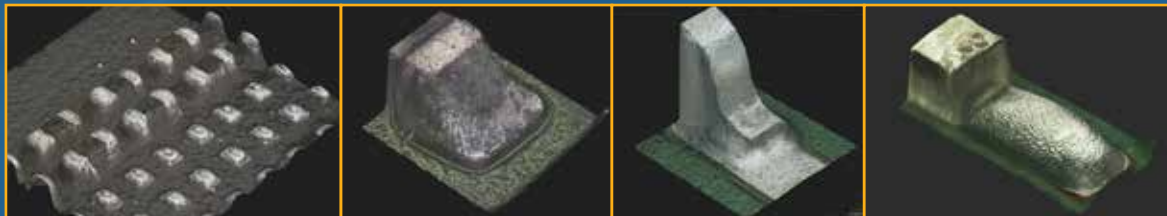
Multi-Scan Inspection

Multi-Scan Function enables it to easily inspect a board with different heights, without compromising your cycle time. The Multi-Scan Function enables reliable inspection results and more cost-efficient solutions.



Reduce Operator Re-inspection with 3D DFF Technology

Complete 3D PCB Assembly Inspection with Depth from Focus (DFF) Technology. TR7700Q SII ensures all visible solder joints meet IPC specifications or your chosen criteria. Depth from focus (DFF) is a revolutionary 3D sensing technique that searches for optimal focus position, supporting 1 μ m ultra high resolution inspection.



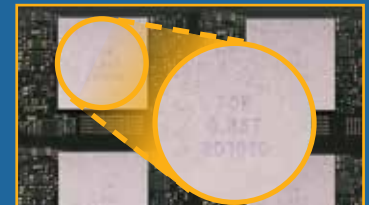
3D Depth from Focus High Resolution Imaging

Blue Angled Laser Technology

The Blue Angled Laser precisely measures the height and surface of Reflective & Transparent Components. Bare silicon die inspection requires Coaxial Lighting to improve marking and body outline visibility. The Blue Angled Laser achieves shadow-free inspection of low components near high components.

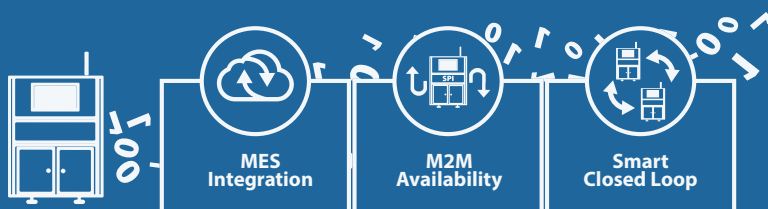


Bare Silicon and Wafer Level Chip Scale Packaging (WLCS)



Inspection of High Component Density Boards

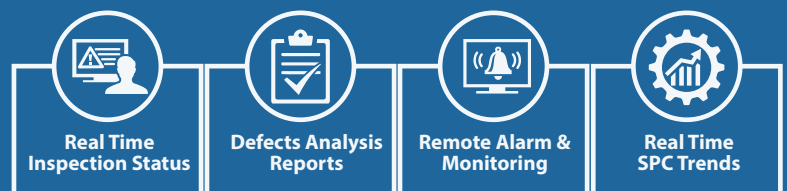
Big Data Ready



Boost your Factory Intelligence and Optimize your production line by easily integrating Big Data Analytics from your Solutions. TRI's Smart Factory Test and Inspection Solutions promote full traceability and data exchange, by generating Big Data for your MES Applications, essential for optimizing your production your yield rate, enabling the Connected Factory.

Smart Monitoring

TRI's Smart Factory Solutions allow operators to aggregate information from individual systems for statistical analysis of production line defect rates, reviewing and fine-tuning inspection results, and identifying component defect trends and emerging production issues.

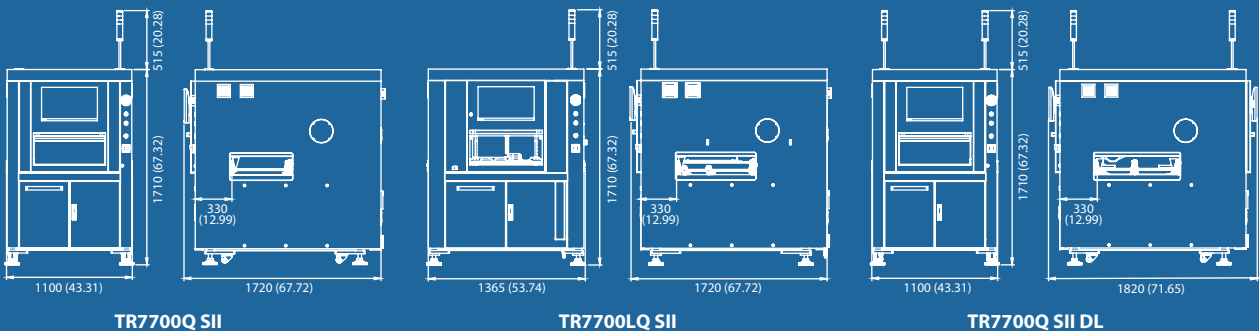


	TR7700Q SII	TR7700LQ SII	TR7700Q SII DL		
Model	12 MP High Speed Camera				
Imaging System	Camera	12 MP High Speed Camera			
	Optical Resolution	5.5 μm ⁽¹⁾	10 μm	12 μm	15 μm
	Inspection Speed	7.8 cm^2/sec	25 cm^2/sec	37 cm^2/sec	57 cm^2/sec
	Max. 3D Height Range	20 mm (0.79 in.)	40 mm (1.57 in.)		
Pre-/Post-Reflow Inspection Functions	3D Technology	Quad Digital Fringe Projectors			
	Lighting	Multi-phase True Color LED			
Inspect Performance	Component Defects	Missing, Tombstoning, Billboarding, Polarity, Rotation, Shift, Wrong Marking (OCV), Defective, Upside Down, Extra Component, Foreign Material, Lifted Component			
	Solder Joint Defects	Solder Fillet Height, Solder Volume %, Excess Solder, Insufficient Solder, Bridging, Through-hole Pins, Lifted Lead, Golden Finger Scratch/ Contamination			
X-Y-Z Axis Control	Ballscrew + AC Servo with Motion Controller				
X-Y-Z Axis Resolution	1 μm				
Min PCB Size	Height Repeatability	<10% @ 3 σ (+/-50 μm)			
	Height Accuracy	+/- 6 μm (on Calibration Target)			
Max PCB Size	50 x 50mm (1.97 x 1.97 in.)		510 x 310 mm (20.08 x 12.20 in.) x 2 lanes		
	510 x 460 mm (20.08 x 18.11 in.)	765 x 610 mm (30.12 x 24.02 in.)	510 x 590 mm (20.08 x 23.23 in.) x 1 lane Optional: 510 x 680 mm (20.08 x 26.77 in.)		
PCB Thickness	0.6 - 5mm (0.02 - 0.20 in.)				
PCB Transport Height ⁽²⁾	880 - 920 mm (34.65 -36.22 in.)				
Max PCB Weight	3 kg (6.61 lb). Optional: 5 kg (11.02 lb)	3 kg (6.61 lb) Optional: 5 kg (11.02 lb) / 12 kg (26.46 lb)	3 kg (6.61 lb). Optional: 5 kg (11.02 lb)		
	Step Motor Driven				
Clearance	Top	20 mm (0.79 in.)	50 mm (1.97 in.)		
	Bottom	40 mm (1.57 in.)			
	Edge	3 mm (0.12 in.). Optional: 4 mm (0.16 in.) / 5 mm (0.20 in.)			
	Weight	895 kg (1,973.14 lb)	1010 kg (2,226.67 lb)	965 (2127.46 lb)	
Power Requirement	200 - 240 VAC, single phase, 50 / 60 Hz, 3 kVA				
Air Requirement	72 psi - 87 psi (5 - 6 bar)				
Optional	Features	Barcode Scanner, Repair Station, Offline Editor, OCR, Yield Management System (YMS 4.0), Support Pin, Synchro Drive			
	3D Technologies	3D Laser Module or DFF Module Upgrade			

(1) Available for TR7700Q SII & TR7700Q SII DL

(2) Optional: 940-965 mm (SMEMA compatible)

Unit: mm (in.)



Global Network

Shenzhen, China shenzhen@cn.tri.com.tw
Suzhou, China suzhou@cn.tri.com.tw
Shanghai, China shanghai@cn.tri.com.tw
San Jose, USA triusa@tri.com.tw
Nuremberg, Germany trieuropa@tri.com.tw

Tokyo, Japan trijp@tri.com.tw
Ansan, Korea trikr@tri.com.tw
Penang, Malaysia trimy@tri.com.tw
Bac Ninh, Vietnam trivn@tri.com.tw

HEADQUARTERS

7F., No.45, Dexing West Rd., Shilin Dist.,
 Taipei City 11158, Taiwan

+886-2-2832-8918 Sales@tri.com.tw

TRI 德律 TRI INNOVATION

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